



# SCL

*Semirigid, encapsulant-lined, polyolefin tubing*



## Applications

Encapsulates components, splices, and terminations where moisture resistance and mechanical protection are required. Encapsulant melts and flows to fill surface irregularities of the substrate. While still hot, the tubing can be blocked to form a wire breakout.

## Operating temperature range

-55°C to 110°C

## Features and benefits

- 3:1 shrink ratio.
- Splash-resistant, moisture-resistant covering; not intended for use where immersion in fluids is required.
- Rugged protection against abrasion, vibration, and flexing.
- Excellent strain relief and insulation of weak points.

## Installation

Minimum shrink temperature: 125°C

Minimum full recovery temperature: 135°C

Available in:	Americas	Europe	Asia Pacific
	■	■	■

Specifications/approvals			
Series	UL	Military	Raychem
SCL	E85381 600 V, 125°C	AMS-DTL-23053/4*, Class 1	RT-1301

\*Formerly MIL-I-23053/4 and MIL-DTL-23053/4.

**Fax-on-demand**

US only (800) 260-9099  
 Outside US (650) 257-2301

**Fax ID**

2180  
 2181

**Description**

Data sheet  
 RT-1301

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**Product dimensions (mm/in)**

Size	Additional standard color	Inside diameter		Recovered wall thickness**	
		Minimum expanded as supplied	Maximum recovered after heating	Total wall after heating	Meltable wall after heating (nominal)
1/8	Brown	3.2 (0.125)	0.6 (0.023)	0.96 ± 0.15 (0.038 ± 0.006)	0.51 (0.020)
3/16	Gray	4.8 (0.187)	1.5 (0.060)	1.09 ± 0.15 (0.043 ± 0.006)	0.64 (0.025)
1/4	White	6.4 (0.250)	2.0 (0.080)	1.19 ± 0.15 (0.047 ± 0.006)	0.69 (0.027)
3/8	Red	9.5 (0.375)	3.4 (0.135)	1.27 ± 0.18 (0.050 ± 0.007)	0.76 (0.030)
1/2	Blue	12.7 (0.500)	5.0 (0.195)	1.39 ± 0.18 (0.050 ± 0.007)	0.89 (0.035)
3/4	Yellow	19.1 (0.750)	8.0 (0.313)	1.65 ± 0.18 (0.065 ± 0.007)	1.02 (0.040)
1	N/A	25.4 (1.000)	10.2 (0.400)	1.90 ± 0.18 (0.075 ± 0.007)	1.02 (0.040)

\*\*Wall thickness will be less if tubing recovery is restricted during shrinkage.

**Ordering information**

Color	Standard	Black (-0) for all sizes, plus one additional color per size per Product dimensions table.
Size selection	Always order the largest size that will shrink snugly over the component to be covered. Special order sizes are available upon request.	
Standard packaging	In 1.2-meter (4-foot) lengths.	
Ordering description***	Specify product name, size and color (for example, SCL 1/4-0).	

\*\*\*Europe only. For supply to MIL, Def Stan and BS add -MS, -DS or -BS to ordering description.